

Patient Commission/Configuration ID: _____

Functional Unit Serial Number: _____ Date of Invoice: _____

1. Maintenance after 18 Months* (from date of invoice)

Item	☐ 20mm	☐ 24mm	Description	Potential Problem	Measure	Done	Date
3	see main-tenance plan	see main-tenance plan	sliding washer	wear	replacing		
7	VE3771-012/26	VE3771-012/26	O-ring damper**	wear	replacing		
8	GS1108-500	GS1108-500	sliding bushing**	wear	replacing		
9	FE1027-01	FE1027-01	coil spring**	wear	replacing		
15	VE3771-11/10	VE3771-140/10	O-ring for securing the spring unit	wear	replacing		
-	SH5805-15/18	SH5807-15/12	spring unit, blue, normal, max. 15° range of motion	wear radial move of disc springs noise of spring unit	replacing		
-	SH5805-15/25	SH5807-15/25	spring unit, green, medium, max. 15° range of motion		realigning disc springs with pliers		
-	SH5805-10/40	SH5807-10/53	spring unit, white, strong, max. 10° range of motion		greasing spring unit with spray oil (article no. FT3000-15)		
-	SH5805-10/60	SH5807-10/80	spring unit, yellow, very strong, max. 10° range of motion				
-	SH5805-05/99	SH5807-05/99	spring unit, red, extra strong, max. 5° range of motion				
18	BR1211-L030	BR1413-L070	sliding bushing	wear	replacing		

* depending on the assessment of the distributor of the custom-made product regarding the patient's usage behaviour

** is part of the functional unit

Location, Date _____ Signature of the Orthotist _____

2. Maintenance after 36 Months* (from date of invoice)

Item	☐ 20mm	☐ 24mm	Description	Potential Problem	Measure	Done	Date
1	SB1069-L0960	SB1262-L1400	bearing nut	wear	replacing		
3	see main-tenance plan	see main-tenance plan	sliding washer, Ø = 26mm	wear	replacing		
5	SC1403-L10	SC1404-L14	countersunk flat head screw with hexalobular socket	wear	replacing		
6	SH0493-01	SH0493-01	plunger**	wear	replacing		
7	VE3771-012/26	VE3771-012/26	O-ring damper**	wear	replacing		
8	GS1108-500	GS1108-500	sliding bushing**	wear	replacing		

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2. Maintenance after 36 Months* (from date of invoice)

Item	☐ 20mm	☐ 24mm	Description	Potential Problem	Measure	Done	Date
9	FE1027-01	FE1027-01	coil spring**	wear	replacing		
10	SC1403-L08/1	SC1403-L08/1	countersunk flat head screw with hexalobular socket	wear	replacing		
13	SC1416-L14	SC1416-L20	countersunk flat head screw with hexalobular socket**	wear	replacing		
14	SC1416-L14	SC1416-L20	countersunk flat head screw with hexalobular socket (axle screw)**				
4-14	SH8975-AL	SH8977-AL	functional unit	loss of function, wear	replacing		
15	VE3771-11/10	VE3771-140/10	O-ring for securing the spring unit	wear	replacing		
-	SH5805-15/18	SH5807-15/12	spring unit, blue, normal, max. 15° range of motion	wear radial move of disc springs noise of spring unit	replacing realigning disc springs with pliers greasing coil spring with spray oil (article no. FT3000-15)		
-	SH5805-15/25	SH5807-15/25	spring unit, green, medium, max. 15° range of motion				
-	SH5805-10/40	SH5807-10/53	spring unit, white, strong, max. 10° range of motion				
-	SH5805-10/60	SH5807-10/80	spring unit, yellow, very strong, max. 10° range of motion				
-	SH5805-05/99	SH5807-05/99	spring unit, red, extra strong, max. 5° range of motion				
16	ET3860	ET3860	controller with Bluetooth®*** with lithium-polymer battery	outdated software	updating software		
				bad battery health	replacing		
18	BR1211-L030	BR1413-L070	sliding bushing	wear	replacing		

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** is part of the functional unit

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Location, Date _____

Signature
of the Orthotist _____